- Equilibrium and non-equilibreium carrier concentration:
 - The equilibrium envirier concentration can be achived only by means of heat. When that heat is supplied to the material, first it intereased with the lattice, so lattice vibration is increased. Hence electron associated with the bond are slowly realised.

 At each step equilibrium is maintained. (Heat -> lattice vibration)

 I electron release).
 - O If the carriers a move on to the conduction band by means of any energy other than heat, then carriers are non-equilibrium carrier.

 The energy may be supplied by means of light, high energy particle etc. In the case of light, the photon directly interact with the bound electrons and transfer it to the conduction band.

 [Luttice has no role in this case]

The non-equilibrium courser concentration is

n=notan

where no as is equilibrium carrier concentration

and In is a management to the same as

excess carrier concentration.

In case of conductivity due to the incident photon, the average energy of white light, nearly equal to 1.45 eV.

If the band gap is less tham that 1.45eV

If the band gap is less tham that 1.45eV

then there is a possibility of transfer

geniconducting

white right

from V.B. to C.B.

In dank conducts vity on photoconductivity, the external electric field should be applied.

field some of the equilibrium enrier concentration is designated gimultaneously considering two process:

- (D) Generatron (62)
- (2) Recombination (R)

When there is non-equilibrium carriers in c.B., the recombination parte is high.

Considering the generation process and recombination at a partocular temperatione in a social semiconducting material we get,

 $\frac{8n}{8t} = G - R$

G -> generation of electron R -> recombination

where n is non-equilibrium carrier concentration, and equal to n= no + 1n where no is equilibrium carrier uncentration.

So,
$$\frac{S(An)}{S+} = GE-R$$

If there is phetoconductivity in the material, that indicates that the light which is folling on the material must be absorbed. The material should have high optical absorption co-efficient.

T=Ioe-Xx

Io - primary beam intensity.

I - Isransmitted beam entensity

d - optical absorption co-efficient

Energy absorped by the material, somere, dr 2<1. DI = IO-I = IO(1-e-K) e = (i - x x) = Io(1-1+dx)

= Ioax OR, DN. hr = IOXX

=) = Io d

I = N.hy I=N!h? AI = I6-I = (N-N') h?

N -3 no. of photon I wohned hr) -> evergy of one NI -> 200 - of photon/vilal/

consitt trunsmitted after absorptson

No. of photon absorbed per unit volume per unit time,

= IN. hr?

= AN = Iod

now, quantum efficiency (B)

no. of pair produced per unit volume no. of photon absorbed per unit volume per unit time

No. of elutron-hole pairs produced per unit volume per unit time = 10. of photons absorbed per unit volum per unit time XB = ANXX = $\frac{\text{Io}(\alpha)\beta}{(h\gamma)} = k \text{Io}\beta$, where, $k = \frac{\alpha}{h\gamma}$ This is known as generation. = KIOF Recombination (R) is proposessonal to, mos R & (np-nopo) Q[(no+Dn)(po+Dp)-nopo] a [noto + no Dp + to An + An Dp - no. po] a [no Ap + bo An + An Ap] It the charge neutrality is maintained, Care I so, R & [(no+to) An + (An)2]

The bast sample is metype, then no>7 to. and the excess carrier conducted cote concentration on Kno cohen the intensity of light is very weak, to is very weak]

then an <1 no. This shows that the recombination is depends on encess consier concentration en. In is the transitson probability constant R = moAn.

life time of the coverier,

ned by CamScanner

rate is high it the once so

enroller concentration is large and in also high pressided the lefe time of the corrier is small.

Carrier, if each non-equilibrium carrier appearing in a semiconductor live that limitted time before it recombination.

I is the probability of recombination which is achieved by means of scattering. This is order mainly based by mathesen's rule.

Photo terrent > time

Hence we get in case of non-steady state for weak intensity of light, charge

the equit of excess carrier is
given by:

$$\frac{\delta(\Delta n)}{\delta t} = G - R = K I_0 \beta - \frac{\Delta n}{Z}$$

$$= K I_0 \beta Z - \Delta n$$

Solution of An (encess carrier concentration)

Rearragiqueng and integrating, we get.

$$\int \frac{S(\Delta n)}{K I_0 \beta Z_- \Delta n} = -\int \frac{gt}{Z}$$

$$= \int \frac{\delta(\kappa I_0 \beta \gamma - \Delta n)}{\kappa I_0 \beta \gamma - \Delta n} = \int \frac{\delta t}{\gamma}$$

Since, $\frac{t}{t=0}$, $\frac{t}{t=0}$, $\frac{t}{t=0}$, $\frac{t}{t=0}$; $\frac{t}{t=0}$, $\frac{t}{t=0}$; $\frac{t}{t=0}$.

or, RIOBE = e-t/2

An = KIOBZ (1-e-t/z) = GZ (1-e-t/z)

This is the equation for the growth of coveriers under illumination.

The dark eurrent, i, e, when the no lights is applied and constant voltage is applied overross the sample,

JD = 6E = 2 (no Mn + 10 Mp) E

where no, to are equilibrium carrier concentration and Mr. Mr., Mp is the mobility of the electron and hole respectively.

The photocurrent ès given by:

Jph = 2{ (no+1n) fn + "bo+2h) Mp} E . The change in photo current at any instant of time rather than

Steady value is

AJph = Jph - JD = 2 An (Mn+Mp) E.

i. An = Ap, when to & soft substy the mentrality condition.

Again, the photo current at the steady value

OJph | = Jph - Js = 2 Ans (Mn + trp) E

Photo conductivity, $\Delta f = 2 \Delta n_s (\mu_n + \mu_p) = 9 Ge (z_n \mu_n + z_p \mu_p)$ Ins of the encess currier concentration at the = (2 BX Io) (Mn Kn + 4 Mp)
Steady value. = Get.

 $(\Delta n)_s = GC = KIOBC = (\frac{FAIO}{W})C$

For electron we can write,

 $(\Delta n)_{S} = \left(\frac{\beta \alpha T_{0}}{h\gamma}\right) C_{n}$

Steady state

different. But for simple recombination, Ep = En

B - quantium efficiency. d -, absorption co-efficient In -, life time of electron

2003 => 1 (iv) 2004 = 5.69

Corre II. . when the intensity of light is strong Ahen, no KK an and to bo KK Ap mow, the recombination rate, 2) -> transmission Probability anstall R = 8 [(notho) + An] (An), assuming an= sp Sonce, under the strong illumination, AND no R = 8 (An)2 mos, the equit of change in carrierd concentration &(Dn) = 6-R = G-8 (Dn)

Solin or an:

An (t) = An, tanh Vay t

= Va tanh Vay t

Photoconductivoty, so = 2 sm. (Mn + Mp)

21004 => 5. (6)

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Solarcell

The most important use of photovoltaic effect today is for direct conversion of solar energy to electricity. Diodes made for that specific purpose are called solar cell on solar battery. It is seen that in the fourth quadrant or the \$T-V characteristics of a photodiode, the power is negative (possitive voltage and negative photodiode, This means that the device and deliver power from current). This means that the device and deliver power from the junction instead of absorbing it from the power supply.

Here I shey are appropriately called cells.

Only Si cells are available commercially today, though Geals, because of its higher 2g, yields higher voltage and efficiency.

To be used as an energy source the solver cell is connected to a load BL as in the fig below. The load characteristics or load line is $I = V/R_L$. To get maximum current, the ordent voltage line is $I = V/R_L$. To get maximum current, the ordent voltage of the cell will be zero (marked by A) and will delivered no power. Similarly to ge maximum voltage Voz from the cell power. Similarly to ge maximum voltage Voz from the cell power. Similarly to ge maximum voltage Voz from the cell power ontput current will be zero (marked by B), again the output current will be zero (marked by B), again of the operating point should be ont of the solve cell the operating point should be

Some current at c entrich we shall now earlendate.

RS = Vmp B.

Vmp B.

Voz V

Jmp Voz V

Jmp Voz V

Jmp Voz V

Sc Rs × 0 I = -V

RL

when the cell is emposed to the solar spectrum, a ptoton with a energy less than Eg makes no contribution to the cell output of energy less than Eg makes no contribution with energy greater conspecting photon-assisted absorption). A photon with energy areater than Eg contributes an energy Eg to the cell output, and the energy than the energy band energy over Eg is wasted as heat. To derive the ideal energy band enversor efficiency, we shall consider the energy band conversor efficiency, we shall consider the energy band enversor efficiency, we shall consider the energy band enversor efficiency, we shall consider the energy band enversor efficiency, we shall consider the energy band

12600

The solar cell assumed to have ideal I-V characterists? The equivalent circuit is shown in fig above, where a corror constant-current source is in parallel with the junction. The some eurrent Iph results from the encitation of encess corriers my solar radiation; Is is the divide saturation curren and R. is the Voad resostance.

The I-V characteristres of such a device are given by $I = Is[onp(\frac{2V}{\eta kT}) - i] - Iph - -$

and $F_s = \frac{\Gamma_s}{A} = \frac{2N_c N_V \left(\frac{1}{N_A} \sqrt{\frac{D_n}{C_h}} + \frac{1}{N_D} \sqrt{\frac{D_p}{E_p}}\right) e^{\frac{-E_8}{2}iT}}{----(2)}$

where A is the derice area.

By properly choosing a load, a close to 80%. I product Isc Nor can be entracted (Isc is the short-circuited current and Nor is the openiment voltage of the cell, the shaded area is the maximum power rectangle.). The I-V curve is more generally represented by the shaded ness the fig above. The quantity Im and Vm that corresponds to the current and voltage, respectively for miximum power output

Pm (= ImVm).

For the open-circuit voltage (I=0): $V_{OZ} = \frac{nkT}{2} \ln \left(\frac{I_{Ph}}{I_{s}} + 1 \right) = \frac{nkT}{2} \ln \left(\frac{I_{Ph}}{I_{s}} \right)$

Hence for a given I_L , the open-circuit voltage increases legarithmatically with dicreasing saturation current I_S .

oudput power is siven by POWER = P = IV = ISV[emp(\frac{2V}{\gamma\kT}) - i] - IPhV

can be obtained The cenditron of for maximum power

= dV [Py (BV) -1] - Iph V]

Is
$$(e^{\beta V-1}) - T_{ph} + I_{s}V\beta e^{\beta V} = 0$$

At $cMr = 0$, the monimum volument of $cMr = 0$

So, $cMr = 0$, $cMr = 0$, $cMr = 0$

From e.g. $cMr = 0$
 $cMr = 0$, $cMr = 0$
 $cMr = 0$, $cMr = 0$
 $cMr = 0$

2100

The area Pm = Im Vm is called the maximum power rectangle.

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The maximum obtainable power. (Iph + Is) Bym. Vm Pm = Im Vm Iph) the source current of the cell. Is -> the diode saturation current of monte optimum vollage at tere cell ontput at maximum power point n -s ideality factors (Iph + Is) BVm 1+BVm The maximum power rectangle arrange must be always less than Isc Voe; and it, Im L'Isc Voc. Isc > short circuited current of a the cell. Voe , open circuited voltage of the cell. Fillfactor of a solar cell:-The app Fill Factor (FF) of a solar cell is defined by a resto of the Romand musimum power output

to the power that can be obtained by the multiplication of open circuit voltage and open short circuited current et a given solar cell.

Power delivered I it is always loss than 1. rectangle [Figure of metrit bor solars cell) c shadded)

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The optimum bad impedance: (Iph +Is) BVm - Vor - Bm (1+BVm) - (Iph + Is) BVm -Efficiency of a Solar Cell I -> intenesty of light In - Land Condition XX The prower is negative thermodynamutically this means that solar cell can délivered power to an enternal cineuit. Effeciency of a solar energy converter is Pout = Im Sar Pin PhSar Power omput NPB > Total no.05 photon
in the spectrum Power input Sont Average density. manimum oper power output 1 men = Practical efficiency neach. Power imput ny 132. to 14%. ** Pin is the incident power of sun-falling on the golar material. This is arround 1.35 KW/m2 on a normal Suny day. For good solar cell the requirements are: -(1) son Single crystal (3) Lifeteme of the corrier must be as large as possible. (4) It should be high optical absorption (CO-efficient. Convert Solar energy with an efficiently of 40%

The solar cell assumed to have ideal I-V characterists?

Vm increase with increasing nmax gap width of the semiconductor and Iph decreases with increases with increases for a gap width. As a construction of gap width, and first increases into efficiency vs. energy gap. with increasing gap width, efficiency vs. energy gap. at a gap width Eg ~ 1.5 eV and decreases for wisher gap widths as shown in fig. For the same reason, Rm into increases esteadity with Eg.

If the series regretance Rs is taken into account If the series regretance Rs is taken into account I have and Voc do not change, but (I-V) characteristic. I for for Rs > 0 will be below the characteristic for Rs = 0. Consequently, the maximum power rectangle decreases in area. The series resistance thus reduces the efficiency of the device and should be kept as small as possible.

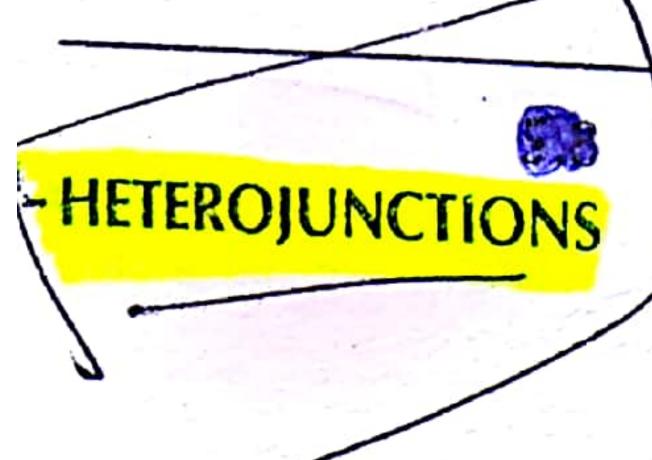
For Single original Si × n ~ 15 % area

Noc ~ 0.6 V

R5 = 5.5.2.100.

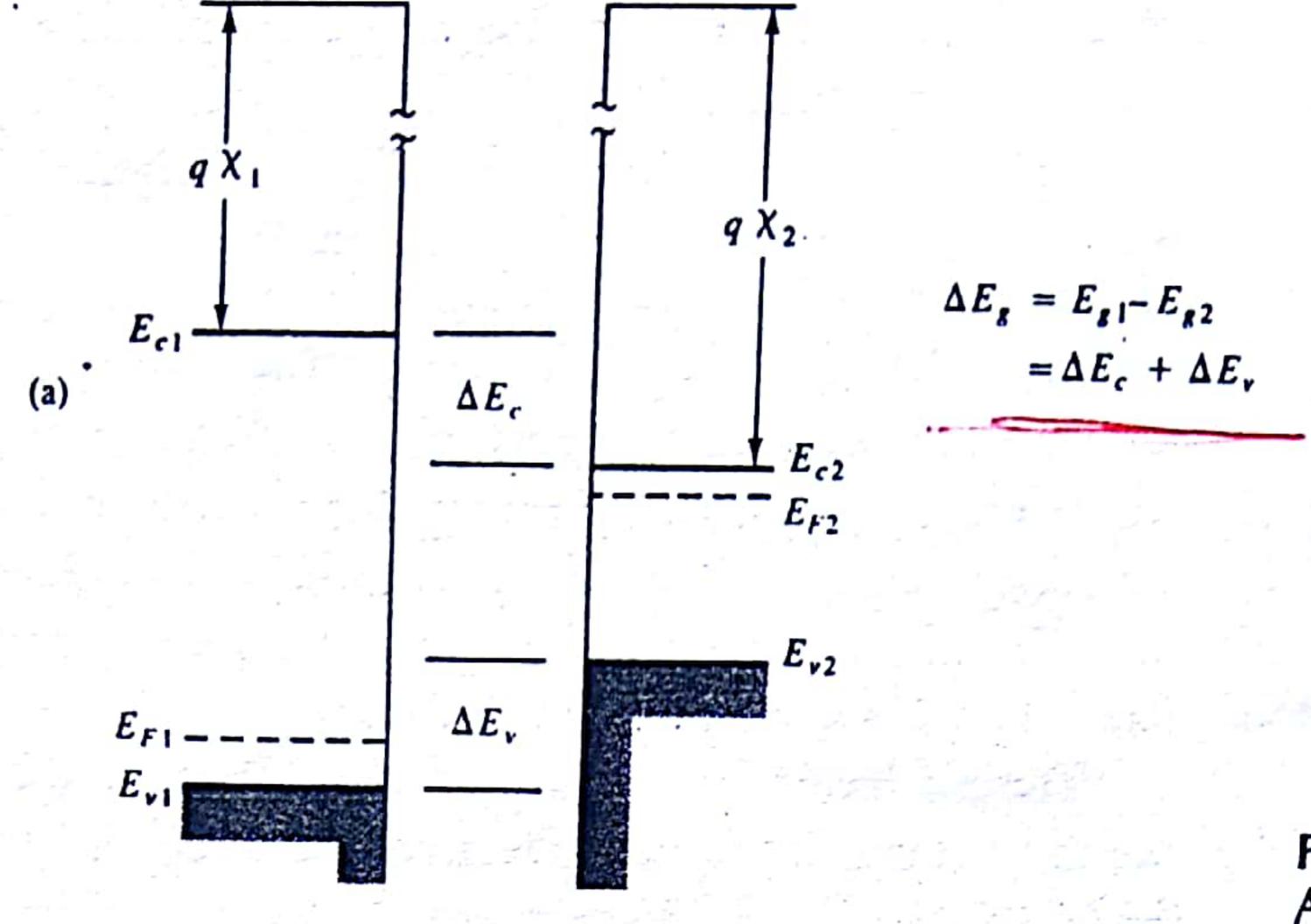
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Thus far we have discussed p-n junctions formed within a single semiconductor (homojunctions) and junctions between a metal and a semiconductor. The third important class of junctions consists of those between two lattice-matched semiconductors with different band gaps (heterojunctions). We discussed lattice-matching in Section 1.4.1. The interface between two such semiconductors may be virtually free of defects, and continuous crystals containing single or multiple heterojunctions can be formed. The availability of heterojunctions and multilayer structures in compound semiconductors opens a broad range of possibilities for device development. We will discuss many of these applications in later chapters, including heterojunction bipolar transistors, field-effect transistors, and semiconductor lasers.

When semiconductors of different band gaps and electron affinities are brought together to form a junction, we expect discontinuities in the energy bands as the Fermi levels line up at equilibrium (Fig. 5-36). The discontinuities in the conduction band ΔE_c and the valence band ΔE_v accommodate the difference in band gap between the two semiconductors ΔE_{g} . In an ideal case, ΔE_c would be the difference in electron affinities $q(\chi_2 - \chi_1)$, and ΔE_v would be found from $\Delta E_{\rm g} - \Delta E_{\rm c}$. In practice, the band discontinuities are found experimentally for particular semiconductor pairs. For example, in the commonly used system GaAs-AlGaAs (see Figs. 3-6 and 3-13), the direct band gap difference ΔE_g^{Γ} between the wider band gap AlGaAs and the narrower band gap GaAs is apportioned approximately $\frac{2}{3}$ in the conduction band and $\frac{1}{3}$ in the valence band for the heterojunction. The built-in contact potential is divided between the two semiconductors as required to align the Fermi levels at equilibrium. The resulting depletion region on each side of the heterojunction and the amount of built-in potential on each side (making up the contact potential V_0) are found by solving Poisson's equation with the boundary condition of



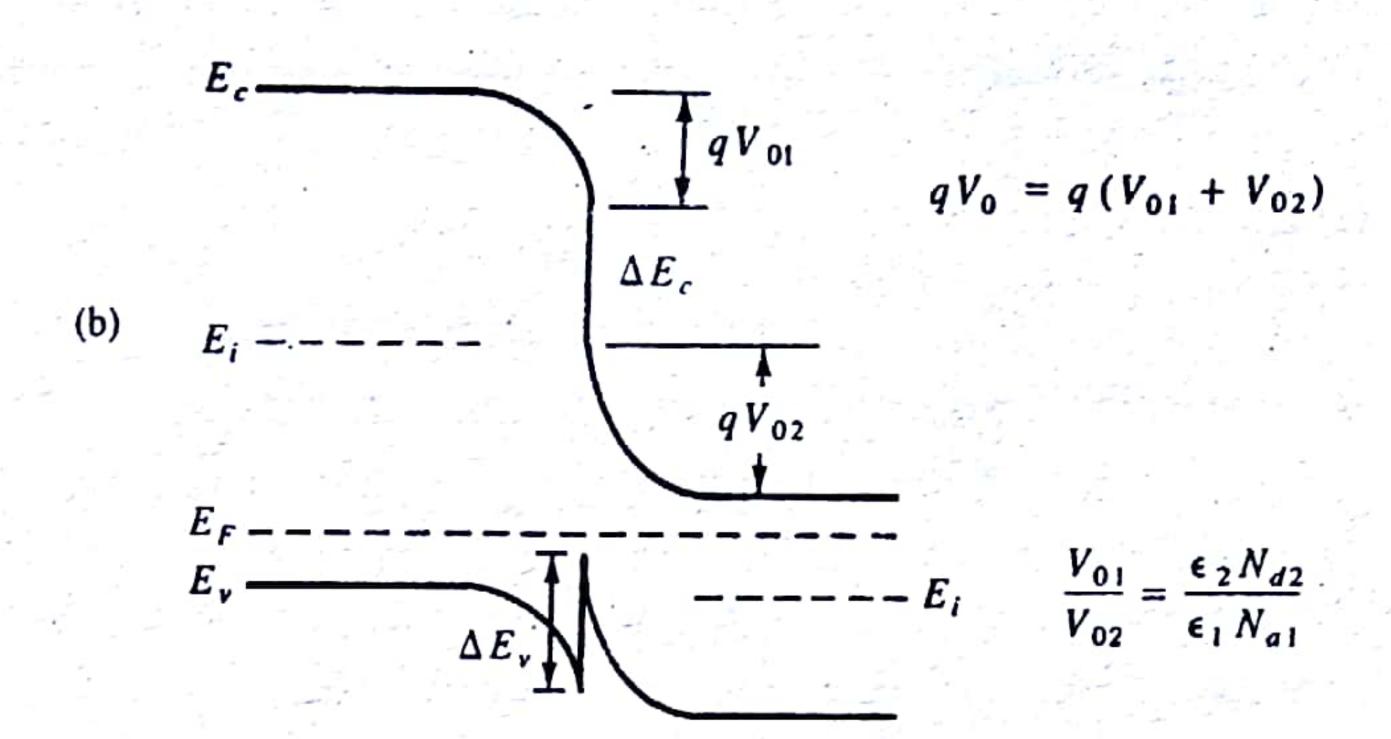


Figure 5-36
An ideal
heterojunction
between a p-type,
wide band gap
semiconductor and
an n-type narrower
band gap
semiconductor:
(a) band diagrams
before joining;
(b) band
discontinuities and
band bending at
equilibrium.

continuous electric flux density, $\epsilon_1 \mathcal{E}_1 = \epsilon_2 \mathcal{E}_2$ at the junction. The barrier that electrons must overcome in moving from the n side to the p side may be quite different from the barrier for holes moving from p to n. The depletion region on each side is analogous to that described in Eq. (5-23), except that we must account for the different dielectric constants in the two semiconductors.

To draw the band diagram for a heterojunction accurately, we must not only use the proper values for the band discontinuities but also account for the band bending in the junction. To do this, we must solve Poisson's equation across the heterojunction, taking into account the details of doping and space charge, which generally requires a computer solution. We can, however, sketch an approximate diagram without a detailed calculation. Given the experimental band offsets ΔE_{ν} and ΔE_{c} , we can proceed as follows:

1. Align the Fermi level with the two semiconductor bands separated. Leave space for the transition region.

The laser became an important part of semiconductor device technology in 1962 when the first p-n junction lasers were built in GaAs (infrared) and GaAsP (visible). We have already discussed the incoherent light emission from p-n junctions (LEDs), generated by the spontaneous recombination of electrons and holes injected across the junction. In this section we shall concentrate on the requirements for population inversion due to these injected carriers and the nature of the coherent light from p-n junction lasers. These devices differ from the solid, gas, and liquid lasers discussed previously in several important respects. Junction lasers are remarkably small (typically on the order of $0.1 \times 0.1 \times 0.3$ mm), they exhibit high efficiency, and the laser output is easily modulated by controlling the junction current. Semiconductor lasers operate at low power compared, for example, with ruby or CO₂ lasers; on the other hand, these junction lasers compete with He-Ne lasers in power output. Thus the function of the semiconductor laser is to provide a portable and easily controlled source of low-power coherent radiation. They are particularly suitable for fiber optic communication systems (Section 6.4.2).

Population Inversion at a Junction

If a p-n junction is formed between degenerate materials, the bands under forward bias appear as shown in Fig. 10-11. If the bias (and thus the current) is large enough, electrons and holes are injected into and across the transition region in considerable concentrations. As a result, the region about the junction large for ward bias, in fact from being depleted of carriers. This region contains a large concentration. is far from being depleted of carriers. This region contains a large concentration of electrons within the conduction band and a large concentration of holes within the valence band. If these population densities are high enough, a con-

SEMICONDUCTOR LASERS

 E_{c} E_{rn} E_{c} E_{v} E_{Fp}

Figure 10-11
Band diagram of a p-n junction laser under forward bias.
The cross-hatched region indicates the inversion region at the junction.

dition of population inversion results, and the region about the junction over which it occurs is called an *inversion region*.

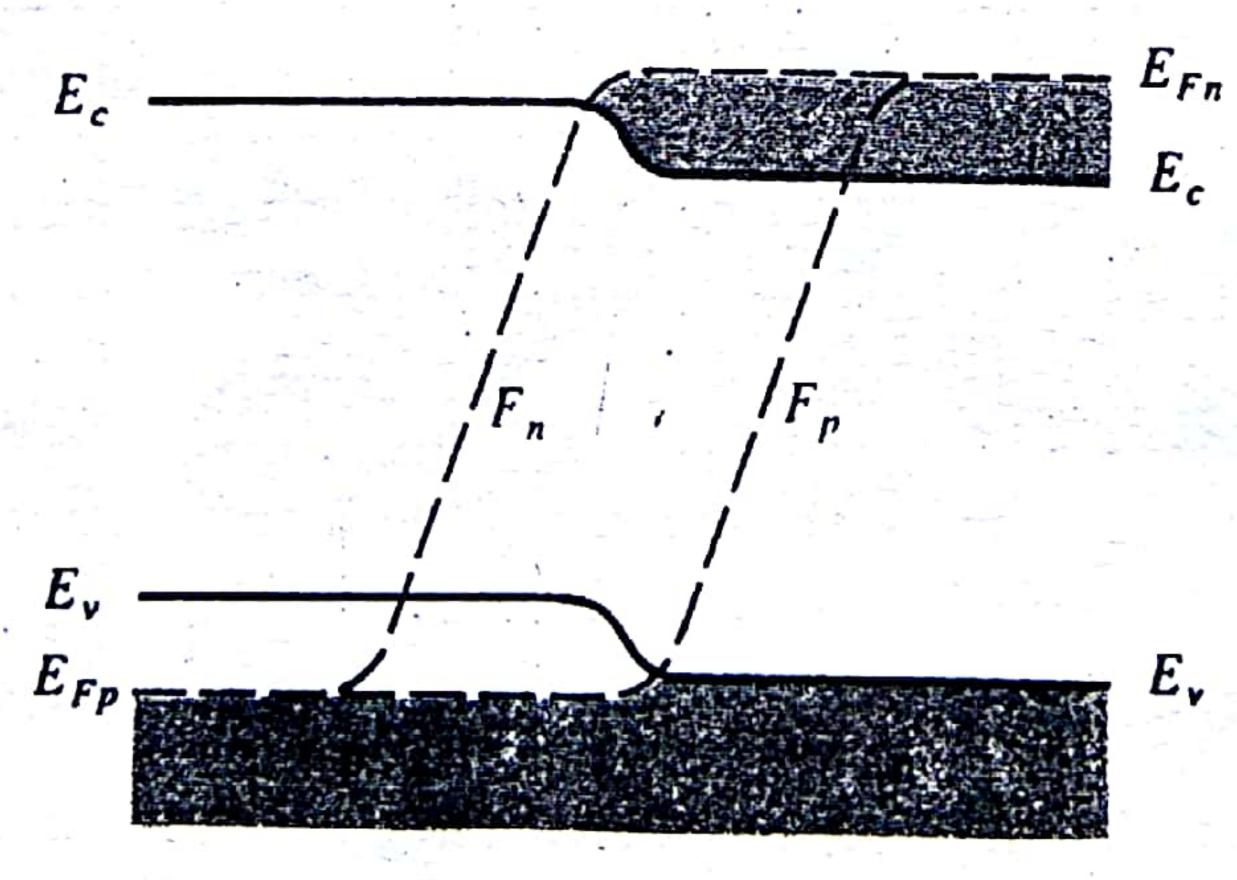
Population inversion at a junction is best described by the use of the concept of quasi-Fermi levels (Section 4.3.3). Since the forward-biased condition of Fig. 10-11 is a distinctly nonequilibrium state, the equilibrium equations defining the Fermi level are not applicable. In particular, the concentration of electrons in the inversion region (and for several diffusion lengths into the p material) is larger than equilibrium statistics would imply; the same is also true for the injected holes in the n material. We can use Eqs. (4-15) to describe the carrier concentrations in terms of the quasi-Fermi levels for electrons and holes in steady state. Thus

$$n = N_c e^{-(E_c - F_n)/kT} = n_i e^{(F_n - E_i)/kT}$$
 (10-7a)

$$p = N_{\nu}e^{-(F_p - E_{\nu})/kT} = n_i e^{(E_i - F_p)/kT}$$
 (10-7b)

Using Eqs. (10-7a) and (10-7b), we can draw F_n and F_p on any band diagram for which we know the electron and hole distributions. For example, in Fig. 10-12, F_n in the neutral n region is essentially the same as the equilibrium Fermi level E_{Fn} . This is true to the extent that the electron concentration on the n side is equal to its equilibrium value. However, since large numbers of electrons are injected across the junction, the electron concentration begins at a

Figure 10-12
Quasi-Fermi levels
in a laser junction
under forward bias.



This is a different meaning of the term from that used in reference to MOS transistors.

high value near the junction and decays exponentially to its equilibrium value n_p deep in the p material. Therefore, F_n drops from E_{Fn} as shown in Fig. 10-12. We notice that, deep in the neutral regions, the quasi-Fermi levels are essentially equal. The separation of F_n and F_p at any point is a measure of the departure from equilibrium at that point. Obviously, this departure is considerable in the inversion region, since F_n and F_p are separated by an energy greater than the band gap (Fig. 10-13).

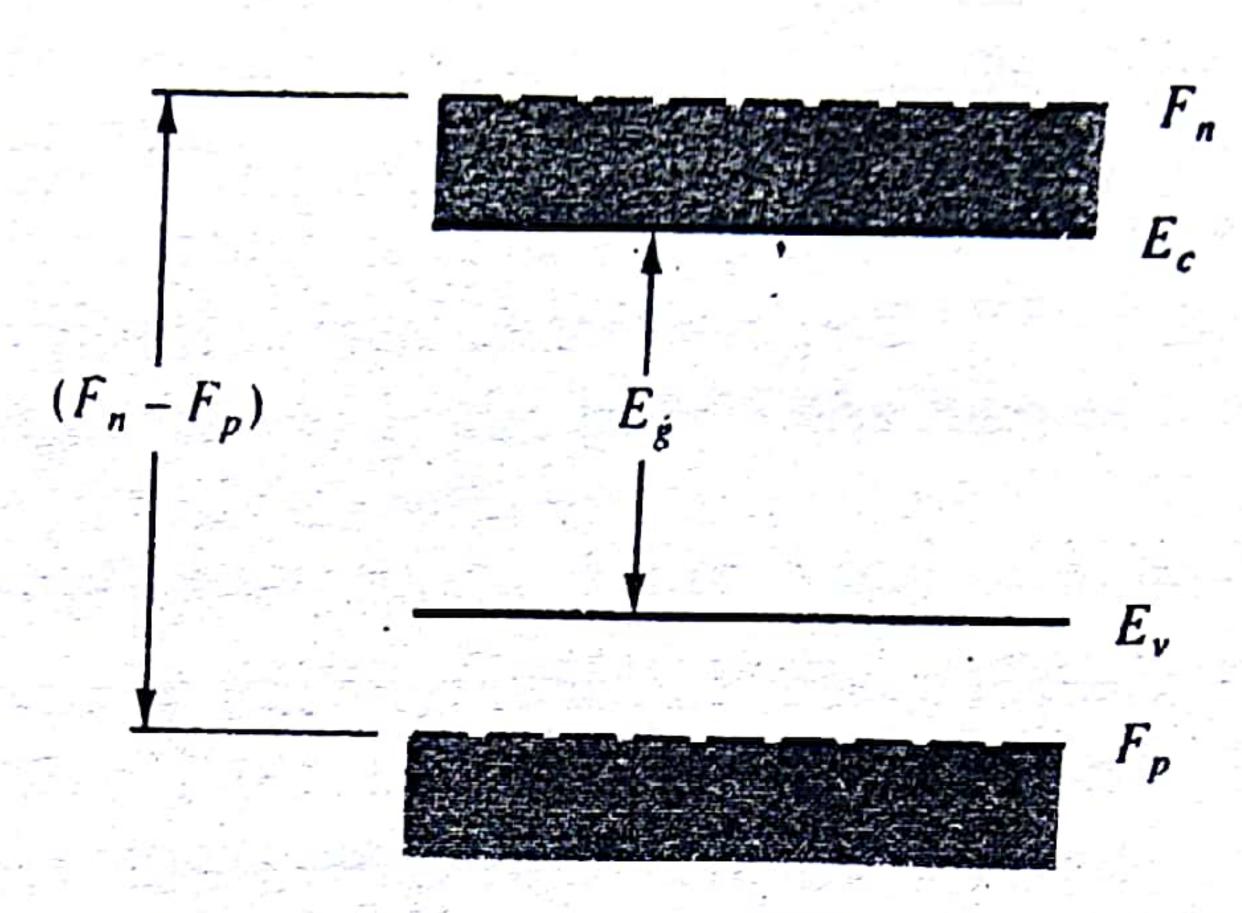


Figure 10-13
Expanded view of the inversion region.

Unlike the case of the two-level system discussed in Section 10.1, the condition for population inversion in semiconductors must take into account the distribution of energies available for transitions between the bands. The basic definition of population inversion holds—for dominance of stimulated emission between two energy levels separated by energy $h\nu$, the electron population of the upper level must be greater than that of the lower level. The unusual aspect of a semiconductor is that bands of levels are available for such transitions. Population inversion obviously exists for transitions between the bottom of the conduction band E_c and the top of the valence band E_v in Fig. 10-13. In fact, transitions between levels in the conduction band up to F_n and levels in the valence band down to F_p take place under conditions of population inversion. For any given transition energy $h\nu$ in a semiconductor, population inversion exists when

$$(F_n - F_p) > h\nu \tag{10-8a}$$

For band-to-band transitions, the minimum requirement for population inversion occurs for photons with $h\nu = E_c - E_\nu = E_g$

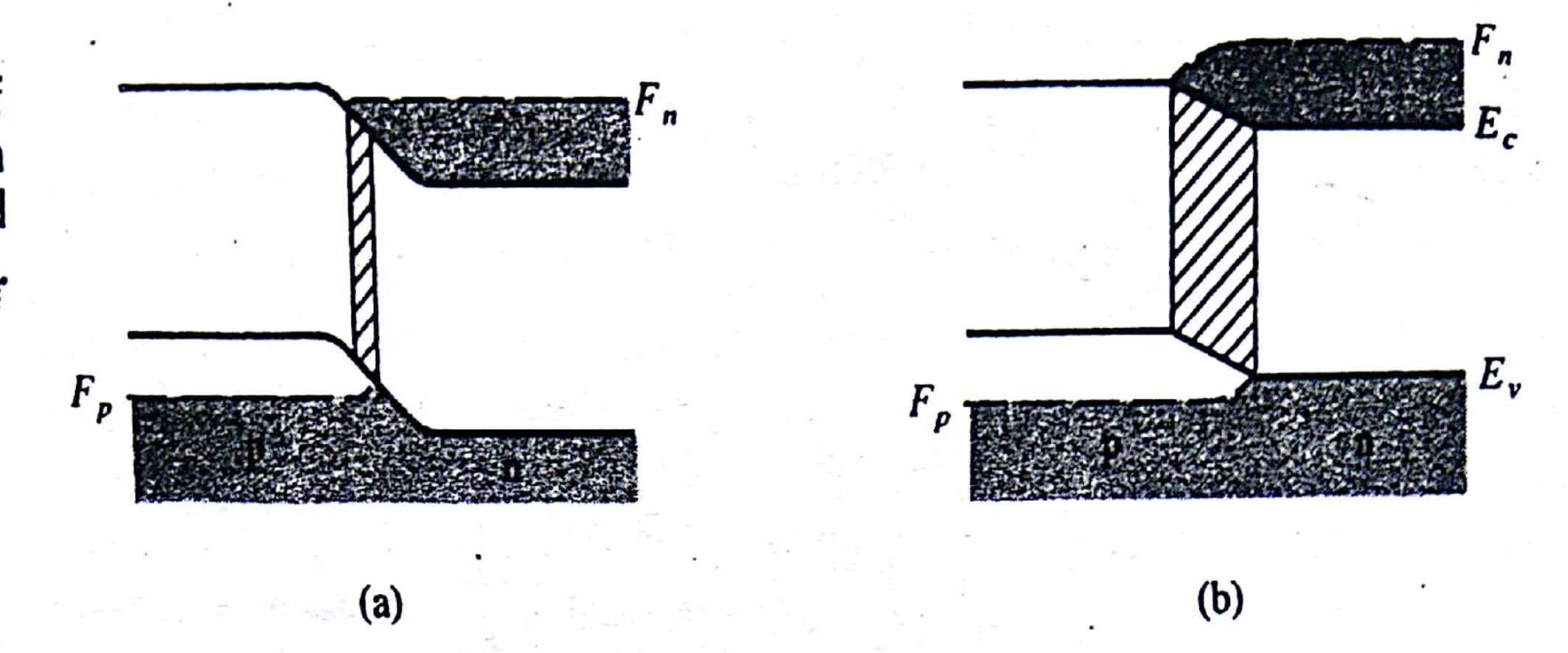
$$(F_n - F_p) > E_g \tag{10-8b}$$

When F_n and F_p lie within their respective bands (as in Fig. 10-13), stimulated emission can dominate over a range of transitions, from $h\nu = (F_n - F_p)$ to $h\nu = E_g$. As we shall see below, the dominant transitions for laser action are determined largely by the resonant cavity and the strong recombination radiation occurring near $h\nu = E_g$.

In choosing a material for junction laser fabrication, it is necessary that electron-hole recombination occur directly, rather than through trapping processes such as are dominant in Si or Ge. Gallium arsenide is an example of such a "direct" semiconductor. Furthermore, we must be able to dope the material n-type or p-type to form a junction. If an appropriate resonant cavity can

be constructed in the junction region, a laser results in which population inversion is accomplished by the bias current applied to the junction (Fig. 10-14).

Figure 10-14
Variation of inversion region width with forward bias: V(a) < V(b).



10.4.2 Emission Spectra for p-n Junction Lasers

Under forward bias, an inversion layer can be obtained along the plane of the junction, where a large population of electrons exists at the same location as a large hole population. A second look at Fig. 10-13 indicates that spontaneous emission of photons can occur due to direct recombination of electrons and holes, releasing energies ranging from approximately $F_n - F_p$ to E_g . That is, an electron can recombine over an energy from F_n to F_p , yielding a photon of energy $h\nu = F_n - F_p$, or an electron can recombine from the bottom of the conduction band to the top of the valence band, releasing a photon with $h\nu = E_c - E_\nu = E_g$. These two energies serve as the approximate outside limits of the laser spectra.

The photon wavelengths which participate in stimulated emission are determined by the length of the resonant cavity as in Eq. (10-5). Figure 10-15 illustrates a typical plot of emission intensity vs. photon energy for a semi-conductor laser. At low current levels (Fig. 10-15a), a spontaneous emission spectrum containing energies in the range $E_g < h\nu < (F_n - F_p)$ is obtained. As the current is increased to the point that significant population inversion exists, stimulated emission occurs at frequencies corresponding to the cavity modes as shown in Fig. 10-15b. These modes correspond to successive numbers of integral half-wavelengths fitted within the cavity, as described by

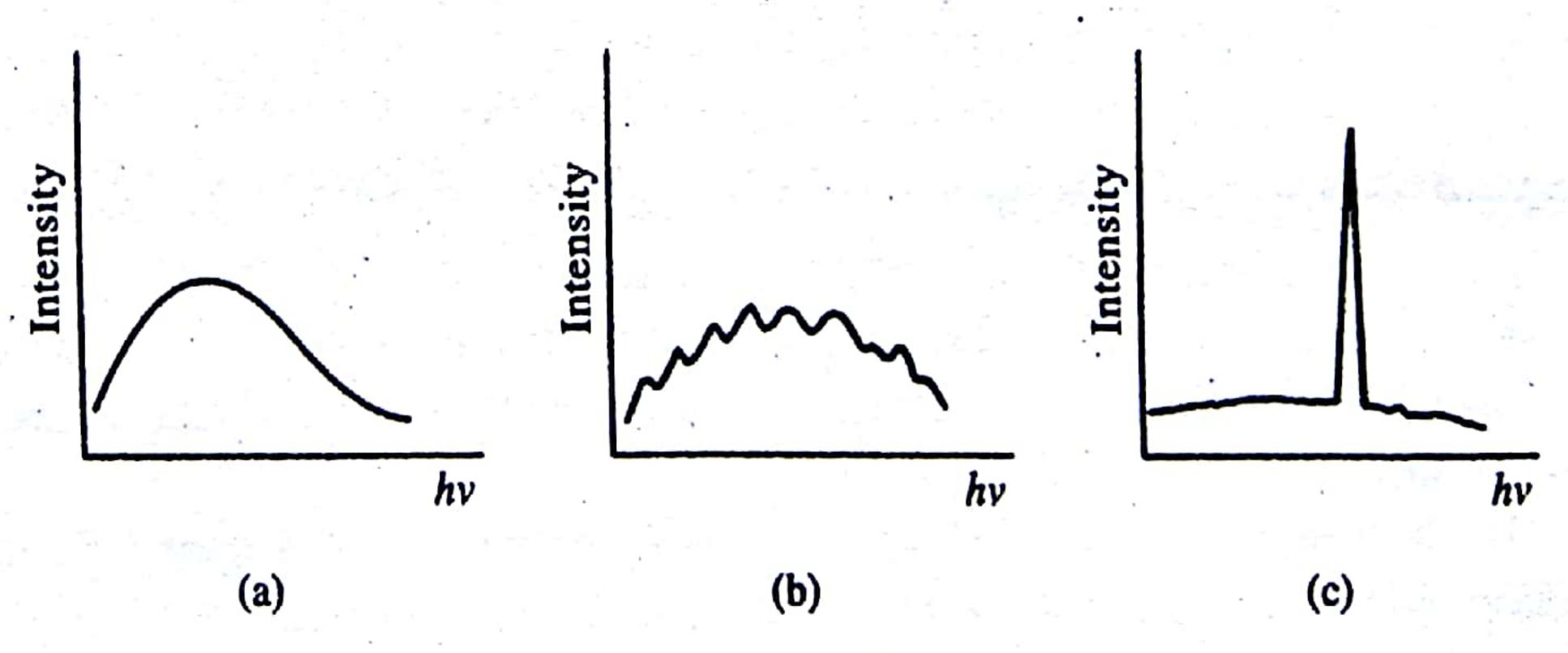


Figure 10-15 Light intensity vs. photon energy $h\nu$ for a junction laser: (a) incoherent emission below threshold; (b) laser modes at threshold; (c) dominant laser mode above threshold. The intensity scales are greatly compressed from (a) to (b) to (c).

Eq. (10-5). Finally, at a still higher current level, a most preferred mode or set of modes will dominate the spectral output (Fig. 10-15c). This very intense mode represents the main laser output of the device; the output light will be composed of almost monochromatic radiation superimposed on a relatively weak radiation background, due primarily to spontaneous emission.

The separation of the modes in Fig. 10-15b is complicated by the fact that the index of refraction n for GaAs depends on wavelength λ. From Eq. (10-5)

we have

$$\mathbf{m} = \frac{2L\mathbf{n}}{\lambda_0} \tag{10-9}$$

If m (the number of half-wavelengths in L) is large, we can use the derivative to find its rate of change with λ_0 :

$$\frac{d\mathbf{m}}{d\lambda_0} = -\frac{2L\mathbf{n}}{\lambda_0^2} + \frac{2L}{\lambda_0} \frac{d\mathbf{n}}{d\lambda_0}$$
(10-10)

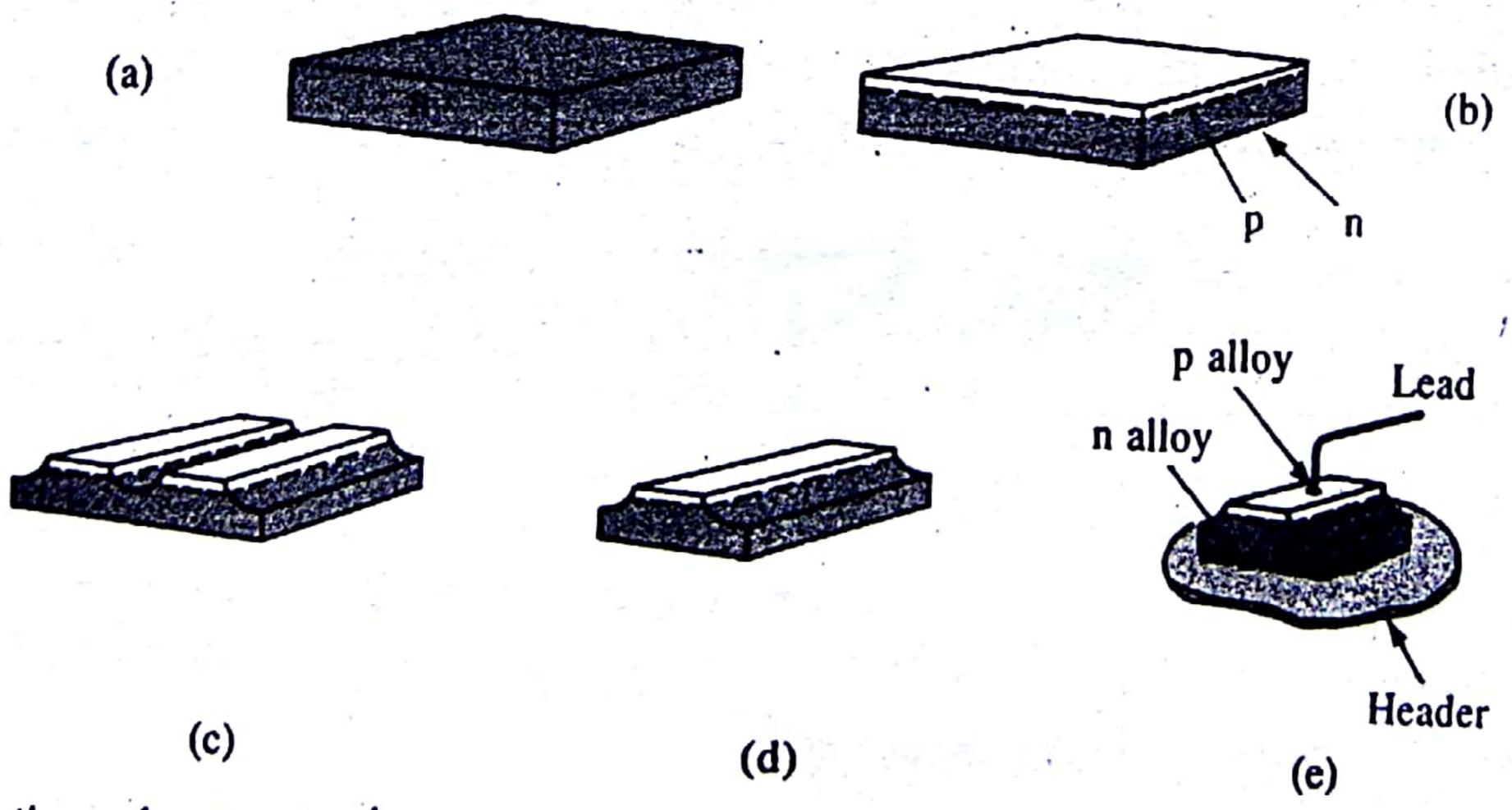
Now reverting to discrete changes in m and λ_0 , we can write

$$-\Delta\lambda_0 = \frac{\lambda_0^2}{2L\mathbf{n}} \left(1 - \frac{\lambda_0}{\mathbf{n}} \frac{d\mathbf{n}}{d\lambda_0}\right)^{-1} \Delta \mathbf{m}$$
 (10-11)

If we let $\Delta m = -1$, we can calculate the change in wavelength $\Delta \lambda_0$ between adjacent modes (i.e., between modes m and m - 1).

10.4.3 The Basic Semiconductor Laser

To build a p-n junction laser, we need to form a junction in a highly doped, direct semiconductor (GaAs, for example), construct a resonant cavity in the proper geometrical relationship to the junction, and make contact to the junction in a mounting which allows for efficient heat transfer. A simple fabrication technique is outlined in Fig. 10-16. Beginning with a degenerate n-type sample, a p region is formed on one side, for example by diffusing Zn into the



Fabrication of a simple junction laser: (a) degenerate n-type sample; (b) diffused p layer; (c) isolation of junctions by cutting or etching; (d) individual junction to be cut or cleaved into devices; (e) mounted laser structure.

Figure 10-16

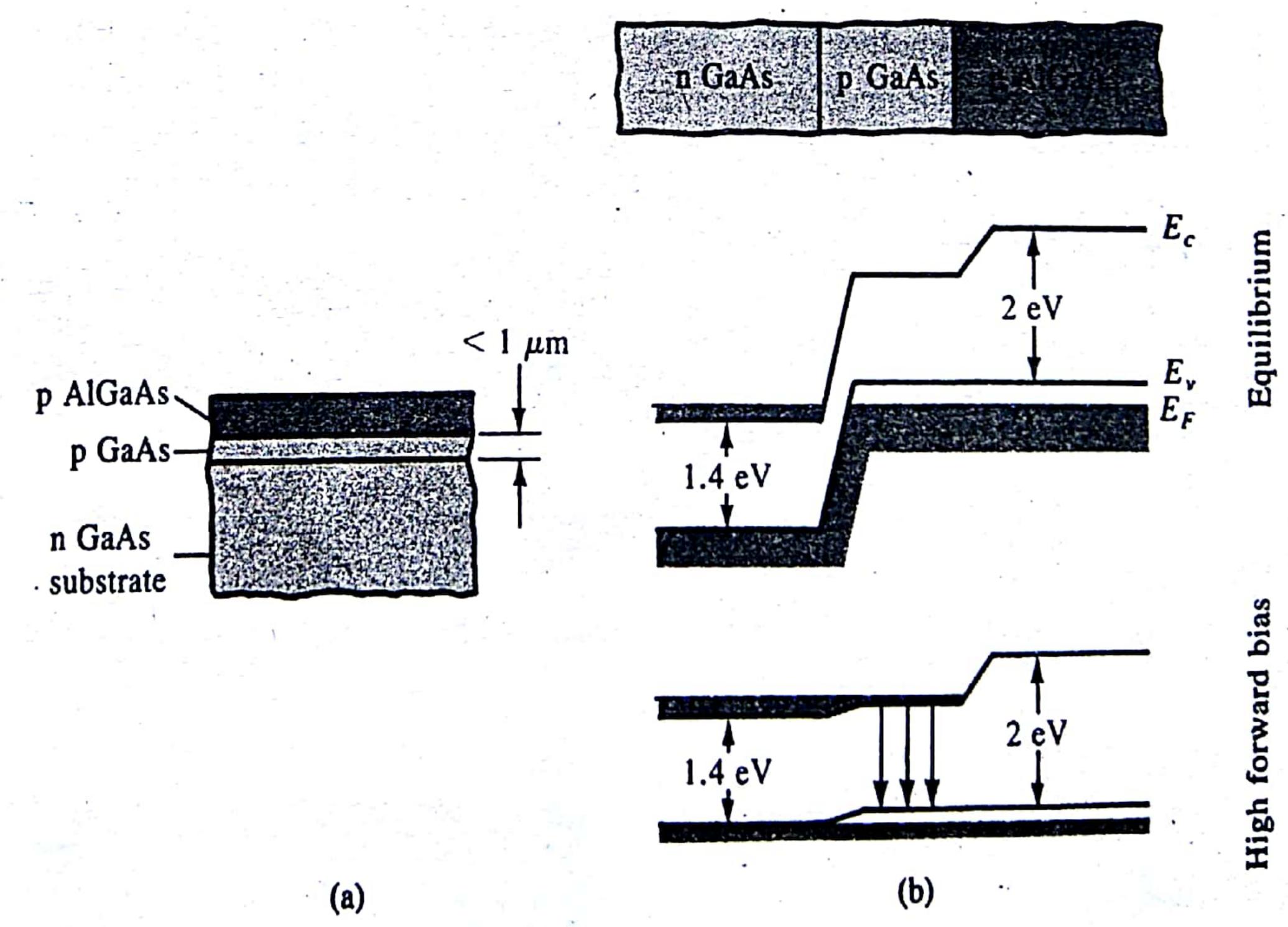
n-type GaAs. Since Zn is in column II of the periodic table and is introduced substitutionally on Ga sites, it serves as an acceptor in GaAs; therefore, the heavily doped Zn diffused layer forms a p⁺ region (Fig. 10-16b). At this point we have a large-area planar p-n junction. Next, grooves are cut or etched along the length of the sample as in Fig. 10-16c, leaving a series of long p regions isolated from each other. These p-n junctions can be cut or broken apart (Fig. 10-16d) and then cleaved into devices of the desired length.

At this point in the fabrication process, the very important requirement of a resonant cavity must be considered. It is necessary that the front and back faces (Fig. 10-16e) be flat and parallel. This can be accomplished by cleaving. If the sample has been oriented so that the long junctions of Fig. 10-16d are perpendicular to a crystal plane of the material, it is possible to cleave the sample along this plane into laser devices, letting the crystal structure itself provide the parallel faces. The device is then mounted on a suitable header, and contact is made to the p region. Various techniques are used to provide adequate heat sinking of the device for large forward current levels.

10.4.4 Heterojunction Lasers

The device described above was the first type used in the early development of semiconductor lasers. Since the device contains only one junction in a single type of material, it is referred to as a homojunction laser. To obtain more efficient lasers, and particularly to build lasers that operate at room temperature, it is necessary to use multiple layers in the laser structure. Such devices, called heterojunction lasers, can be made to operate continuously at room temperature to satisfy the requirements of optical communications. An example of a heterojunction laser is shown in Fig. 10-17. In this structure the injected carriers are confined to a narrow region so that population inversion can be built up

Figure 10-17 Use of a single heterojunction for carrier confinement in laser diodes: (a) AlGaAs heterojunction grown on the thin p-type GaAs layer; (b) band diagrams for the structure of (a), showing confinement of electrons to the thin p region under bias.

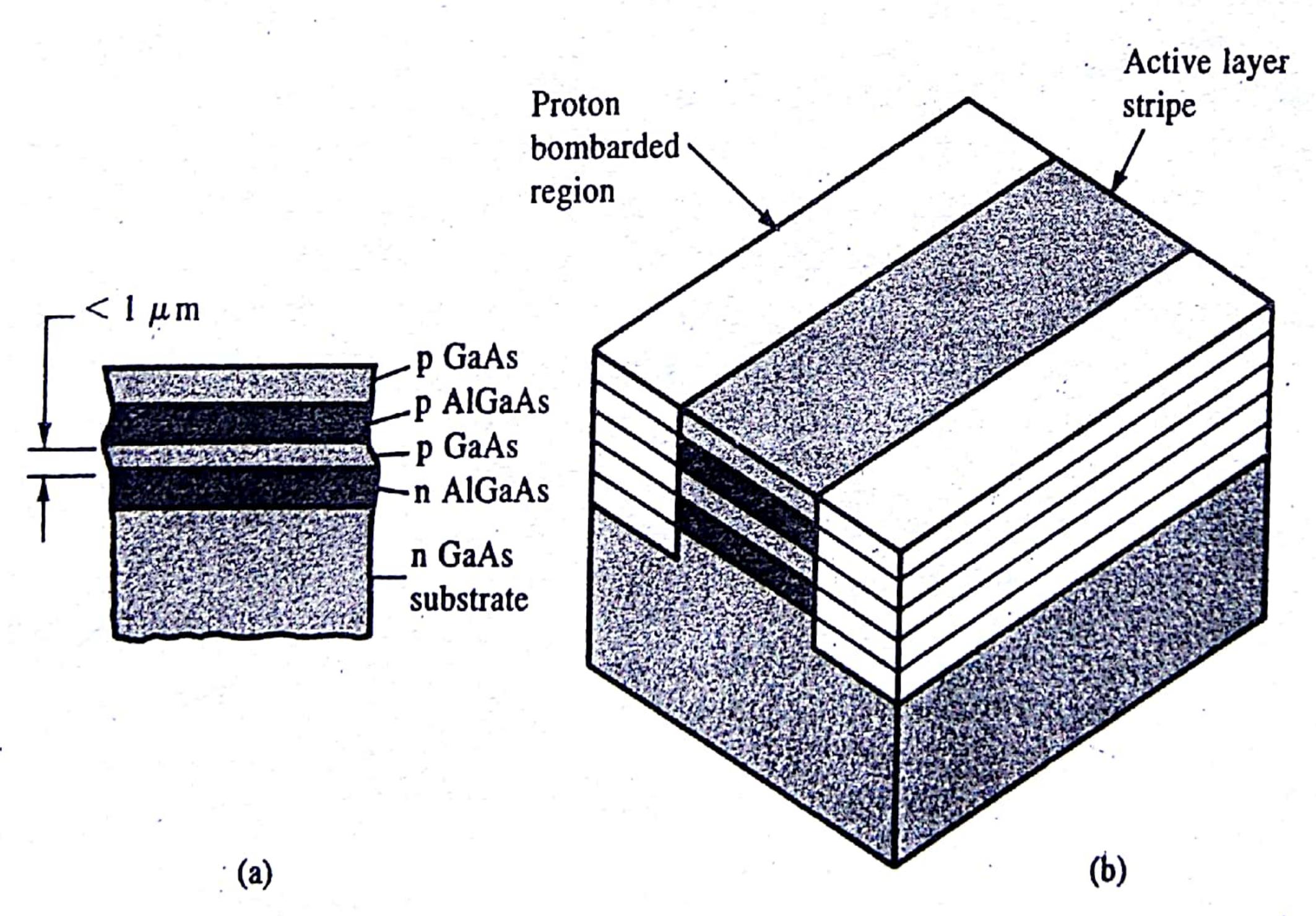


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at lower current levels. The result is a lowering of the threshold current at which laser action begins. Carrier confinement is obtained in this single-heterojunction laser by the layer of AlGaAs grown epitaxially on the GaAs.

In GaAs the laser action occurs primarily on the p side of the junction due to a higher efficiency for electron injection than for hole injection. In a normal p-n junction the injected electrons diffuse into the p material such that population inversion occurs for only part of the electron distribution near the junction. However, if the p material is narrow and terminated in a barrier, the injected electrons can be confined near the junction. In Fig. 10-17a, an epitaxial layer of p-type AlGaAs ($E_g \approx 2$ eV) is grown on top of the thin p-type GaAs region. The wider band gap of AlGaAs effectively terminates the p-type GaAs layer, since injected electrons do not surmount the barrier at the GaAs-AlGaAs heterojunction (Fig. 10-17b). As a result of the confinement of injected electrons, laser action begins at a substantially lower current than for simple p-n junctions. In addition to the effects of carrier confinement, the change of refractive index at the heterojunction provides a waveguide effect for optical confinement of the photons.

A further improvement can be obtained by sandwiching the active GaAs layer between two AlGaAs layers (Fig. 10-18). This double-heterojunction structure further confines injected carriers to the active region, and the change in refractive index at the GaAs-AlGaAs boundaries helps to confine the generated light waves. In the double-heterojunction laser shown in Fig. 10-18b the injected current is restricted to a narrow stripe along the lasing direction, to re-



A double-heterojunction laser structure: (a) multiple layers used to confine injected carriers and provide waveguiding for the light; (b) a stripe geometry designed to restrict the current injection to a narrow stripe along the lasing direction. One of many methods for obtaining the stripe geometry, this example is obtained by proton bombardment of the shaded regions in (b), which converts the GaAs and AlGaAs to semi-insulating form.

Figure 10-18

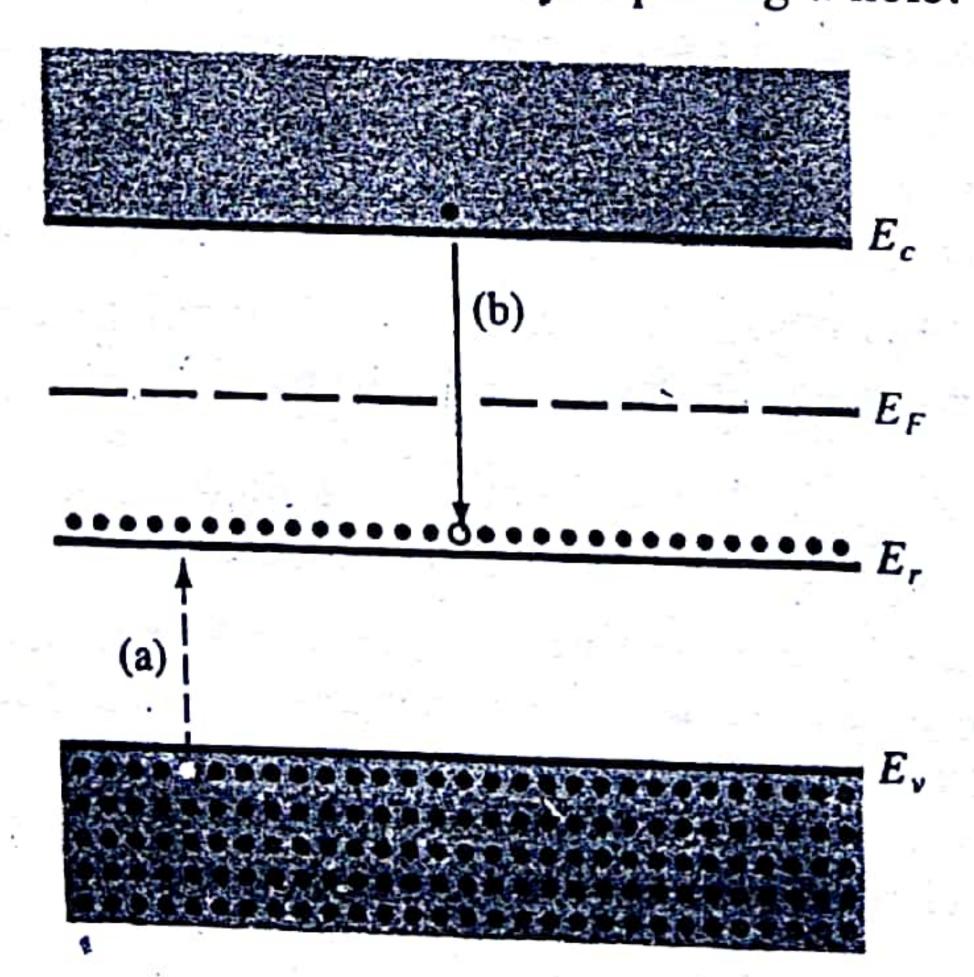
Indirect Recombination; Trapping

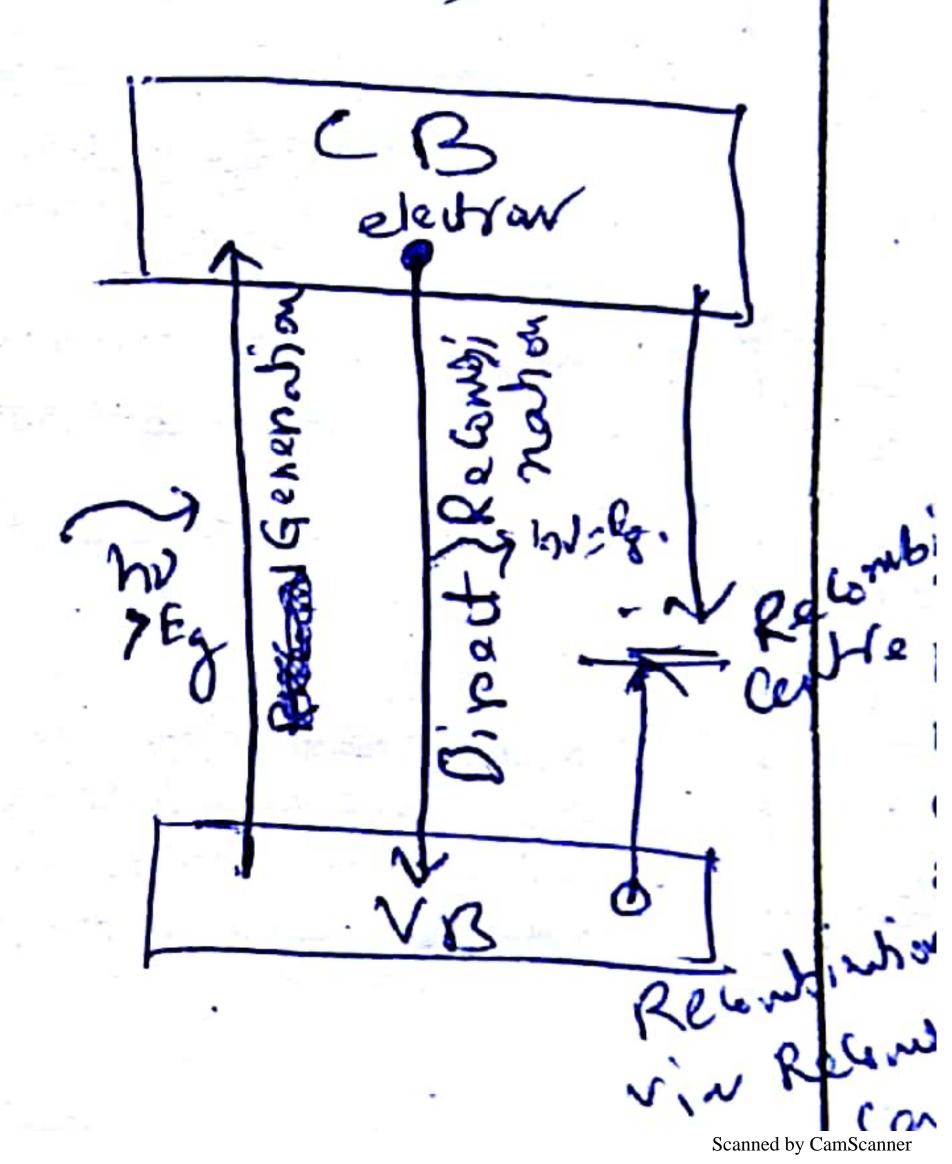
In column IV semiconductors and in certain compounds, the probability of direct electron-hole recombination is very small (Appendix III). There is some band gap light given off by materials such as Si and Ge during recombination, but this radiation is very weak and may be detected only by sensitive equipment. The vast majority of the recombination events in indirect materials occur via recombination levels within the band gap, and the resulting energy loss by recombining electrons is usually given up to the lattice as heat rather than by the emission of photons. Any impurity or lattice defect can serve as a recombination center if it is capable of receiving a carrier of one type and subsequently capturing the opposite type of carrier, thereby annihilating the pair. For example, Fig. 4-8 illustrates a recombination level E_r , which is below E_F at equilibrium and therefore is substantially filled with electrons. When excess electrons and holes are created in this material, each EHP recombines at E_r , in two steps: (a) hole capture and (b) electron capture.

Since the recombination centers in Fig. 4-8 are filled at equilibrium, the first event in the recombination process is hole capture. It is important to note that this event is equivalent to an electron at E_r , falling to the valence band, leaving behind an empty state in the recombination level. Thus in hole capture, energy is given up as heat to the lattice. Similarly, energy is given up when a conduction band electron subsequently falls to the empty state in E_r . When both of these events have occurred, the recombination center is back to its original state (filled with an electron), but an EHP is missing. Thus one EHP recombination has taken place, and the center is ready to participate in another

recombination event by capturing a hole.

Figure 4-8
Capture processes at a recombination level: (a) hole capture at a filled recombination center; (b) electron capture at an empty center.





The carrier lifetime resulting from indirect recombination is somewhat more complicated than is the case for direct recombination, since it is necessary to account for unequal times required for capturing each type of carrier. In particular, recombination is often delayed by the tendency for a captured carrier to be thermally reexcited to its original band before capture of the opposite type of carrier can occur (Section 4.2.1). For example, if electron capture (b) does not follow immediately after hole capture (a) in Fig. 4-8, the hole may be thermally reexcited to the valence band. Energy is required for this process, which is equivalent to a valence band electron being raised to the empty state in the recombination level. This process delays the recombination, since the hole must be captured again before recombination can be completed.

When a carrier is trapped temporarily at a center and then is reexcited without recombination taking place, the process is often called *temporary trapping*. Although the nomenclature varies somewhat, it is common to refer to an impurity or defect center as a *trapping center* (or simply *trap*) if, after capture of one type of carrier, the most probable next event is reexcitation. If the most probable next event is capture of the opposite type of carrier, the center is predominately a recombination center. The recombination can be slow or fast, depending on the average time the first carrier is held before the second carrier is captured. In general, trapping levels located deep in the band gap are slower in releasing trapped carriers than are the levels located near one of the bands. This results from the fact that more energy is required, for example, to reexcite a trapped electron from a center near the middle of the gap to the conduction band than is required to reexcite an electron from a level closer to the conduction band.

As an example of impurity levels in semiconductors, Fig. 4-9 shows the energy level positions of various impurities in Si. In this diagram a superscript indicates whether the impurity is positive (donor) or negative (acceptor) when ionized. Some impurities introduce multiple levels in the band gap; for example, Zn introduces a level (Zn⁻) located 0.31 eV above the valence band and a second level (Zn⁻) near the middle of the gap. Each Zn impurity atom is capable of accepting two electrons from the semiconductor, one in the lower level and then one in the upper level.

The effects of recombination and trapping can be measured by a photoconductive decay experiment. As Fig. 4-7 shows, a population of excess electrons and holes disappears with a decay constant characteristic of the particular recombination process. The conductivity of the sample during the decay is

$$\sigma(t) = q[n(t)\mu_n + p(t)\mu_p] \qquad (4-9)$$

Therefore, the time dependence of the carrier concentrations can be monitored by recording the sample resistance as a function of time. A typical experimental arrangement is shown schematically in Fig. 4-10. A source of short pulses of light is required, along with an oscilloscope for displaying the sample voltage as the resistance varies. Microsecond light pulses can be obtained by perisodically discharging a capacitor through a flash tube containing a gas such as

commandia.